

FROM PUTTY TO POLISH

StyroSafe™

AQUA-BUFF®

DURATEC™
SURFACING TECHNOLOGY

Hawkeye Industries™

PUTTIES • PRIMERS • SEALERS • TOPCOATS • COMPOUNDS • POLISH

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	Product Name	Attributes	Specs	Uses	Product #
SEALERS	**Crystal Clear Sealer** Reduce porosity & improve adhesion	Adhesion ●●●●● Penetration ●●●●● Cure speed ●●●●●	**HDT:** 200 F Polyester	Plug & Pattern Mold Making Wood Finishing	⊘ 823
	Crystal Clear VE Sealer Best for high heat resistance	Adhesion ●●●●● Penetration ●●●●● Cure speed ●●●●●	**HDT:** 280 F Vinyl Ester	Plug & Pattern Mold Making Wood Finishing	⊘ 1800
	Clear Urethane Sealer Insulating sealer for oily substrates	Adhesion ●●●● Penetration ●● Cure speed ●●	**N/A**	Specialty Wood Finishing Marine Constr.	⊘ 5604-002
PUTTY	**Repair Putty** Surface repair on polyester parts	Cure speed ●●●●● No porosity ●●●●● Blendability ●●●●●	**Build:** <1/4 inch Polyester	Mold Making & Repair	● 807-002
	VE Repair Putty Repair molds quickly	Cure speed ●●●●● No porosity ●●●●● Blendability ●●●●●	**Build:** <1/4 inch Vinyl Ester	Mold Making & Repair	● 1808-007 ○ 1814-007 ● 1802-007 ○ 1804-007
PRIMERS	**Base Primer** High build, easy to sand or CNC	Sandability ●●●●● Toughness ●● Blendability ●●	**Build:** 125 mils **HDT:** 180 F Polyester	CNC Machined Surfaces Plug & Pattern Sculpted Surfaces	● 707-051
	VE Fairing Primer Easy sand, fairing for boat hulls	Sandability ●●● Water barrier ●●●	**Build:** <125 mils Vinyl Ester	Marine Constr. Plug & Pattern	● 1799-052 ○ 1794-052
	EZ Sand Primer Fast sanding, sprays flat	Sandability ●●●●● Toughness ●●●● Smoothness ●●●	**Build:** 15-30 mils **HDT:** 180 F Polyester ✓	Plug & Pattern Mold Making & Repair	● 707-061 ● 702-061
	Surface Primer Versatile, easy to apply, sand and polish	Sandability ●●● Toughness ●●● Smoothness ●●●	**Build:** 15-30 mils **HDT:** 180 F Polyester ✓	Auto Restoration Plug & Pattern Mold Making In-Mold Priming	○ 714-002 ● 707-082 ● 707-002 ● 702-003
	Vinyl Ester Primer High temp, low shrink option	Sandability ●● Toughness ●●●●● Smoothness ●●●●	**Build:** 20-30 mils **HDT:** 280 F Vinyl Ester ✓	Auto Restoration Mold Making Vacuum Forming Molds	● 1799-006 ○ 1794-006 ● 1702-006
	VE In-Mold Primer Alternative to gelcoat in-mold	Sandability ●● Sprayability ●●●●● Smoothness ●●●●	**Build:** 20-30 mils **HDT:** 280 F Vinyl Ester ✓	In-Mold Priming for Post-Painted Parts	● 1799-034
	Fast-Cure Primer In-mold post-painted parts production	Cure speed ●●●● No porosity ●●●	**Build:** 6-20 mils **HDT:** 200 F Polyester ✓	Rapid Production In-Mold Priming for Post-Painted Parts	● 707-113
	Fast-Cure Flex Primer Improved flex for post-painted parts	Cure speed ●●●● Elongation ●●●●●	**Build:** 6-20 mils **HDT:** 200 F Polyester ✓	Rapid Production In-Mold Priming for Post-Painted Parts	● 707-098
	StyroShield Primer For EPS foam plugs, patterns, forms	Insulation ●●●●● Sandability ●●●●	**Build:** 6-20 mils **HDT:** 200 F Polyester	EPS Decorative Art, Fixtures Plug & Pattern	● 707-019

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SPECIALTY	**Hi-Gloss Additive** Blends with gelcoat to provide a sprayable gelcoat with air cure	○ 904-001	**Styrosafe Resin** Laminating resin for EPS	○ 30P106A
	Gel Time Extender Increases Duratec working time by at least 100%	● 39GELX-01	**Super Tooling Gelcoat** Tougher, stronger, glossier alternative to traditional gelcoat for fiberglass molds	● 610-002XT ● 602-001XT ● 606-004XT
	Duratec Reducer Specially formulated to thin Duratec products	○ 39UCE	✓ Compatible with most epoxies, test to ensure proper adhesion to your application.	

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TOPCOATS	**Pattern Surface Coating** Create high gloss, durable patterns	Surface ●●●●● Gloss ●●●●● Smoothness ●●●●●	**Build:** 8-20 mils **HDT:** 200° F Polyester ✓	Plug & Pattern Mold Making Wood Finishing	● 902-046 ● 908-046 ● 906-046 ○ 914-046
	PE Hi-Gloss Topcoat Rich, jet black coating for specialty applications	Surface ●●●●● Gloss ●●●●● Smoothness ●●●●●	**Build:** 20 mils **HDT:** 200° F Polyester ✓	Wood Finishing Mold Making & Repair	● 902-045
	Sunshield PE Topcoat UV resistant topcoat that is easy to sand and polish	UV Resistance ●●●●● Gloss ●●●●● Strength ●●●●●	**Build:** 10-20 mils **HDT:** 200° F Polyester ✓	In-Mold Coating Carbon Fiber or Wood Finishing Mold Making	⊘ 904-061 ⊘ 904-070 (in-mold option)
	Hi-Gloss Topcoat Flexible high-build, easy sand coating	Surface ●●●●● Gloss ●●●●● Durability ●●●●	**Build:** 10-20 mils **HDT:** 200° F Polyester ✓	Plug & Pattern Wood Finishing Mold Making & Repair	⊘ 904-046
	Quick Leveling Topcoat Chemically resistant high build coating for exposed laminates	Durability ●●●●● Gloss ●●●● Smoothness ●●●●	**Build:** 30+ mils **HDT:** 200° F Polyester ✓	Marine Constr. B-Side Coating	○ 614-079 ● 601-079 ● 607-079 ● 602-079 + custom colors available
	Hi-Gloss Coating High-build, easy sand coating	Surface ●●●●● Gloss ●●●●● Smoothness ●●●●●	**Build:** 10-15 mils **HDT:** 200° F Polyester ✓	In-Mold Coating Plug & Pattern Mold Repair Wood Finishing	⊘ 904-040 ○ 614-021 ● 602-021 ○ 614-070 (in-mold opti
	VE Hi-Gloss Topcoat Resists orange peel, sprays flat	Surface ●●●●● Gloss ●●●●● Smoothness ●●●●●	**Build:** 18-22 mils **HDT:** 280° F Vinyl Ester ✓	Vacuum Forming Molds Plug & Pattern Mold Repair	○ 1914-045 ● 1908-045 ● 1910-045 ● 1902-045
COMPOUNDS	**Aqua Buff 1000F** Fast-cut compound for aggressive removal of scratches & oxidation	Shine ●● Abrasiveness ●●●●●	Water-based formula for true surfaces	Compounding Duratec & Gelcoat Surfaces Oxidation Removal	○ AB1000F
	Aqua Buff 1000W Fast-cut compound for removal of light scratches & oxidation	Shine ●●● Abrasiveness ●●●●	Water-based formula for true surfaces	Compounding Duratec & Gelcoat Surfaces Oxidation Removal	○ AB1000W
	Aqua Buff 2000 Versatile compound designed to remove fine scratches & provide a true glossy surface.	Shine ●●●●● Abrasiveness ●●●	Water-based formula for true surfaces	Compounding Duratec & Gelcoat Surfaces Oxidation Removal	○ AB2000

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