Hawkeye Industries™

GLOSSY WITHOUT THE GRIND

DURATEC QUICK LEVELING TOPCOAT

TOPCOAT

DURATEC™

SURFACING TECHNOLOGY



ADD SHINE

Off-the-gun gloss.* No sanding or buffing required.

WATERPROOF

Maintain bold colors - even under water. This is a product that will withstand the elements.

DURABILITY

Excellent UV & weathering properties, no staining or white spots - making it great for exterior use.

AIR CURE CHEMISTRY

Pre-promoted for simplicity and consistency. Catalyze and use.

CHEMICAL RESISTANCE

Withstood 500 hours immersion in water, brake & transmission fluid.

ABOUT THE PRODUCT

Duratec Quick Leveling Topcoat is a high-build coating engineered to deliver off-the-gun gloss and long-term durability for numerous composite applications. It's an air-cure, pre-promoted topcoat that seals exposed laminate, protects against water, UV, and chemicals - and eliminates the need for sanding or buffing.

ABOUT THE MARKET

Quick Leveling Topcoat is used frequently in industries where gloss, chemical resistance, and speed matter. It is used for marine surfaces (like bilge and engine rooms), water slides, in-mold with polyester, vinyl ester, or epoxy laminates, and post-painted exteriors like storage tanks.

XXX-XXX CUSTOM COLOR*
614-079 WHITE
614-081 LOW GLOSS WHITE*
614-082 FLAT WHITE*
602-079 BLACK
607-079 GREY
601-079 BROWN
604-005 UNTINTED

*Some products may require 20G MOQ.
Custom color matching also available with MOQ.

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APPLICATION GUIDE

PLEASE NOTE

The following use instructions are broad to address multiple applications. We recommend testing for product compatability with your process. Please contact our Tech Team at (909) 546-1160 with any questions.

PREPARE

Quick Leveling Topcoat (QLT) is designed to be applied to fiberglass and other substrates to achieve a tack free and fully cured surface right out of the container, there is no need to add wax or other ingredients. **Catalyst is required**.

Polyester & VE laminate surfaces that haven't fully cured can be sprayed over with no further prep work.

Fully cured laminates should be sanded prior to application, 36 to 180 grit can be used as required to prep the surface. Clean the dust from all surfaces prior to applying QLT.

Wood, concrete, and other surfaces may need one of our sealers (823 or 1800) prior to applying QLT for best results.

MIX & CATALYZE

Mix thoroughly with a drill-mounted mixer or paint shaker. Hand stirring is not enough.

Catalyze with MEKP at 2% by weight (approx. 20 cc per quart). Norox 925 is a recommended choice. Mix well.

APPLY

SPRAYING

We recommend HVLP air-assisted spray guns. A 2.2 mm tip or larger is ideal. Use 34-40 psi air pressure (at the gun). Adjust the needle and fan to provide the proper spray.

Multiple passes should be used to build up the desired thickness to hide surface irregularities if needed.

On smooth surfaces it can be applied in a thin build (8-10 mils) and still cure completely.

Additional solvent is not needed for most spray guns. If solvent is required, Duratec Reducer 39UCE-3 is the best choice, at 3-5% ratio by weight. We do not recommend lacquer thinner for use with this product.

For large areas QLT can also be sprayed through airless spray equipment just like normal gel coat. Tip size and pressures will be different for each brand, style and type of unit, so some testing prior to spraying the part will be required.

ROLLING OR BRUSHING

Quick Leveling Topcoat can be rolled or brushed with very good results. Depending on the substrate's texture or color, more than one coat may be required to achieve the desired look.

Wait for the surface to become somewhat tack free (nothing coming off on your finger) before applying another coat.

FINISHING

This product is designed as a coating for rough, exposed laminate. With proper application the coating will level and flow over the rough surface, creating a smoother finished surface without sanding and buffing.

If your part/surface requires an elevated surface profile, or higher gloss level, using a primer and a high gloss topcoat might be a better option. Reach out to our Technical Sales Team for further assistance.